## **\*\*PULSAFEEDER\***



METERING MADE SIMPLE.



# QUALITY PRODUCTS, TRUSTED SOLUTIONS BLACKLINE PROBLEMS

# Pulsafeeder simplifies advanced pump technology.

The Blackline Series MD has been specifically designed to bring **outstanding value** to your operations by delivering **reliable and precise metering performance over time.** The Blackline by Pulsafeeder offers a portfolio of mechanical diaphragm pumps to fulfill a vast range of applications from water & wastewater, pulp & paper, mining, industrial processes, and many more.

Demanding applications require outstanding design and dependable performance. Blackline Series is your best choice with a long-life, rugged, double-sided PTFE faced diaphragm, corrosion resistant aluminum casing, and a vast range of liquid end materials to choose from for any application.



## BLACKLINE DELIVERS RELIABLE AND STEADY PERFORMANCE OVER TIME.

The Blackline Series MD is a **motor driven**, **spring return mechanical diaphragm metering pump** for precise and accurate metering control. With many standard features, the Series MD includes **oil lubricated ball bearings**, **guided check valves**, **and a reinforced pump head design**.

Optional control features bring simplified operation to advanced remote control technologies.

**BLACKLINE** for precise and accurate metering control

## EVERY ASPECT ENGINEERED FOR UNRIVALED PERFORMANCE



#### **WIDE OPERATING RANGE**

- Max Output: 7 132 GPH
- Pressure: 150 PSIViscosity: 1000 CPS
- Turn Down: 500:1
- Capacity Range: 0.014 132 GPH
- Materials: PP, PVDF, 316 SS



#### **LIQUID END**

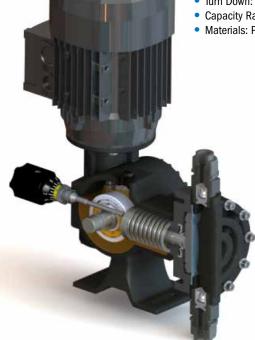
Diaphragm designed for 20,000 hours of duty with an integrated safety ring. The flat surface delivers plunger like performance. Increased reagent head bolts for superior sealing performance.



#### RUGGED CONSTRUCTION

Oil bath design keeps internals lubricated to maximize pump life. Over sized spring return maximizes suction lift capacity even with high viscosity fluid. Worm drive transfers motor rotational energy efficiently and quietly.







## CORROSION RESISTANT ALUMINUM CASING

- Improved corrosion resistance against aggressive fumes
- Extends pump life and lowers life-cycle cost



### **MOTOR**

- IEC 71, 56C, 3 phase, 50/60Hz, options available
- Promotes standardization and enables immediate motor availability on site



## **PUMP HEAD**

#### **PVDF PUMP HEAD**

- Combination of PVDF pump head, PTFE seats and PYREX check valves provides broad chemical compatibility
- Allows standardization on one configuration covering multiple liquids and applications

#### **REINFORCED PUMP HEAD**

- · Reliable and effective sealing during operation
- 8 to 12 bolts depending on head
- ATEX rated to more than 5 times safety factor



### **VALVES**

#### **3 PIECE THREADED CONNECTOR (PP MODELS)**

- NPT thread allows easy and simple connection to pipeline
- Reduces cost and time of installation and maintenance

#### **DOUBLE CHECK VALVES**

- Standard on models with flowrates up to 14 gph (53 lph)
- Increased accuracy when operating at low flow
- Greater flexibility of applications



## **BLACKLINE PRO**

# Don't settle for a less than complete water dosing system.

Designed to suit critical applications. **Solid construction and comprehensive control interface provides ease-of-process management.** The Blackline Pro includes all of the **modes of operations and connections for any application** interfacing with PLC's and SCADA systems. Pulsafeeder's new flexible solution for **remotely controlling the speed and operation** of Blackline metering pumps combines **advanced technology with easy to use programming.** 



# DESIGNED CONTROL SOLUTIONS BY EXPERTS IN DOSING AND PRECISE CHEMICAL FEED SYSTEMS.

The Blackline Pro versatility puts it all together for industrial and municipal chemical feed processes. The Blackline pump with Blackline Pro controller will meet your input and output communication. Blackline Pro integrated with our Pre-Engineered Systems provide the solution you are looking for to meet your requirements for precisely dosing chemicals into your process.

## COMPLETE YOUR DOSING SYSTEM WITH BLACKLINE PRO



## **EASE OF USE**

 Ergonomical display - Positioned at 45° angle, clear and easy to read



 Variable gearbox orientation 0-90°, allowing installation in tight and narrow spaces



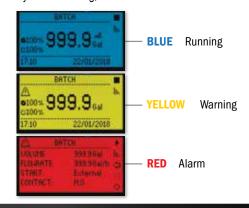
### **SIMPLE**

User friendly "JDS" Jog dial selector for easy menu navigation



## COLOR CODED DISPLAY

 Intuitive color code display provides visual alerts when the system is running, needs maintenance or a failure has occurred





## **VERSATILE**

Possible installation on all Blackline Series models

• Factory assembled on a Blackline pump or as a complete system





## **MODE OF OPERATION**

#### 10 OPERATING MODES TO FIT ANY TYPE OF DOSING APPLICATION



Runs at a constant flow rate

#### **BATCH**

Doses at set flow rate. **EXTERNAL SIGNAL** Manual start, the process is repeated once then stops. External start, pump waits for signal to start based

#### PPM

Doses on concentration value and ppm required at destination based on external input signal. Timeout parameters

#### **PERCENTAGE**

Doses on concentration value and concentration required at destination based on external input signal. Timeout parameter



#### **PULSE**

Adjusts the flow rate based on value pulses per minute received between max. and min. values. Timeout parameter

#### **ANALOG mA**

4-20mA - Pump adjusts the flow rate based on an external analog signal and max. and min. values



EXTERNAL SIGNAL

#### **ANALOG V**

Volt - Pump adjusts the flow rate based on an external analog signal and max. and min. values

on settings and waits for a signal to repeat process.



#### PAUSE-WORK

Set pause period durations with constant flow rate operation periods



#### WEEKLY

Max 13 programs, set constant flow rate or volume to be transferred, transfer duration, start time and days of activity



EXTERNAL

#### MLQ

Millimetres per quintal International measurement. Doses on concentration value and MLQ required at destination. Timeout parameter

### **QUALITY**

Aluminum casing with acid resistant coating





### **APPROVALS**

- **UL Listed**
- IP65 / NEMA 4X Rated Enclosure



## **CONNECTIONS**

The Blackline Pro dosing chemical feed system from Pulsafeeder monitors pump performance and maintenance needs via existing plant control and management systems through a MODBUS connection on the controller.

USB advantages: USB port can be used to input pre-configured settings to make initial setup easy from one controller to the next.





#### **USB**

Host-statistics; Diagnostics; Configuration copy/ backup; Firmware updating



#### LEVEL

Two digital functions for "Full" and "low" level input



#### **PROXIMITY**

Stroke counter for mechanical alarm detection



#### **OUTPUT**

4-20mA output signal + Alarm Relay: Dry contact, 115V or both



#### **MODBUS**

Integrated RS485 module for MODBUS communication protocol



#### INPUT

Analog 4-20mA input (PLC; Flowmeter) + 2 digital (ON/OFF and Pulse control)

## GET INSTALLATION EASE ALONG WITH THE MOST COMPLETE CHEMICAL SYSTEM AVAILABLE

Pulsafeeder's Blackline Pro Pre-Engineered Systems are designed to provide **complete chemical feed solutions** for a wide range of metering applications. From **stand alone pH control** applications to **full-featured**, **sodium hypochlorite disinfection** metering. These rugged fabricated assemblies offer **installation simplicity and industrial-grade durability**.



## PRE-CONFIGURED SYSTEM

- Single or dual metering pump configurations
- Includes inlet and discharge piping assemblies available in both 1/2" and 1" sizes
- UV-stabilized, high grade HDPE frame offers maximum chemical compatibility and structural rigidity
- Schedule 80 PVC, CPVC, or UHP PVDF piping
- · Factory assembled and hydostatically tested prior to shipment



## **EASY**

- Easy to install and operate
- All of the most common metering pump accessories are included
- Ball valves and unions throughout
- Suction side: Y-strainers and calibration columns
- Discharge side: pulsation dampeners, pressure gauges with isolators, and discrete back pressure and pressure-relief valves



## **QUICK DELIVERY**

Available within two weeks of order



## **MOUNTING**

 The rigid 1/2" frame incorporates mounting holes and brackets for anchoring to the floor



## **INSTALL AND CONNECT**

Eliminates the need to mix and match components for both Blackline Pro controller and Pre-Engineered custom chemical feed solutions



#### **Blackline Pro Controller**

Model NumberDescriptionBLPRO-KITBlackline Pro Controller

#### Blackline Pro with Blackline Pump - 1/2" NPT Connections

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Model Number <sup>1</sup>	Head	Seats	Ball
7 GPH (26 LPH) @ 150	PSI (10 BAR), 8	6 SPM	
MD1AKTPN2B-XXX	PVDF	PTFE	Pyrex
MD1APPPN2B-XXX	GFPPL	PVC	Pyrex
MD1AAASN2B-XXX	316 SS	316 SS	316 SS
14 GPH (53 LPH) @ 150	) PSI (10 BAR),	60 SPM	
MD1BKTPN2B-XXX	PVDF	PTFE	Pyrex
MD1BPPPN2B-XXX	GFPPL	PVC	Pyrex
MD1BAASN2B-XXX	316 SS	316 SS	316 SS
22 GPH (82 LPH) @ 150	) PSI (10 BAR),	84 SPM	
MD1CKTPN2B-XXX	PVDF	PTFE	Pyrex
MD1CPPPN2B-XXX	GFPPL	PVC	Pyrex
MD1CAASN2B-XXX	316 SS	316 SS	316 SS
29 GPH (111 LPH) @ 1	50 PSI (10 BAR)	, 116 SPM	
MD1DKTPN2B-XXX	PVDF	PTFE	Pyrex
MD1DPPPN2B-XXX	GFPPL	PVC	Pyrex
MD1DAASN2B-XXX	316 SS	316 SS	316 SS
35 GPH (133 LPH) @ 1	50 PSI (10 BAR)	, 138 SPM	
MD1EKTPN2B-XXX	PVDF	PTFE	Pyrex
MD1EPPPN2B-XXX	GFPPL	PVC	Pyrex
MD1EAASN2B-XXX	316 SS	316 SS	316 SS

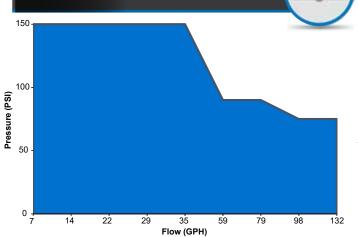
#### Blackline Pro with Blackline Pump - 3/4" NPT Connections

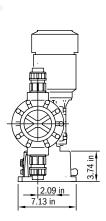
Model Number <sup>1</sup>	Head	Seats	Ball			
59 GPH (225 LPH) @ 90 PSI (6 BAR), 84 SPM						
MD2FKTPN2B-XXX	PVDF	PTFE	Pyrex			
MD2FPPPN2B-XXX	GFPPL	PVC	Pyrex			
MD2FAASN2B-XXX	316 SS	316 SS	316 SS			
79 GPH (298 LPH) @ 90 PSI (6 BAR), 118 SPM						
MD2JKTPN2B-XXX	PVDF	PTFE	Pyrex			
MD2JPPPN2B-XXX	GFPPL	PVC	Pyrex			
MD2JAASN2B-XXX	316 SS	316 SS	316 SS			
98 GPH (371 LPH) @ 75 PSI (5 BAR), 138 SPM						
MD2KKTPN2B-XXX	PVDF	PTFE	Pyrex			
MD2KPPPN2B-XXX	GFPPL	PVC	Pyrex			
MD2KAASN2B-XXX	316 SS	316 SS	316 SS			
Plackling Drawith Plackling Dump 1" NDT Connections						

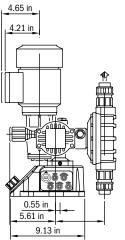
#### Blackline Pro with Blackline Pump - 1" NPT Connections

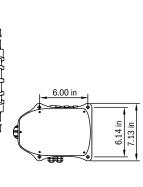
Model Number <sup>1</sup>	Head	Seats	Ball				
132 GPH (501 LPH) @ 75 PSI (5 BAR), 118 SPM							
MD3GKTPN2B-XXX	PVDF	PTFE	Pyrex				
MD3GPPPN2B-XXX	GFPPL	PVC	Pyrex				
MD3GAASN2B-XXX	316 SS	316 SS	316 SS				
1. All models Motor: TEFC, NEMA 56C, 3P, 230/460V, 50/60 Hz, 1/2 Hp							











**DIMENSIONS** 

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